



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6793504-M
Job Sheet 174888



Part No: RB6793504-M

Job Qty: 1 pcs

Part Name: Seal Installation C-30 (12 Tools)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB6793504-M Rev A IPP Rev A 18.03.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/18/18		0.00	0.00	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	Small Fab - 2 - B4B	1 pcs	12/18/18		0.00	1.00	Small Fab - 1 - B4B		MLC
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	12/18/18		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		



Container No: S189622



Part: RB6793504-M

Job No: 174888

Serial No/Batch: S189622

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/12/19

Plex 2/12/19 1:45 PM Dart.Hadley.Shannon

130 Packaging 3-1 - Stock - B4B 1 pcs	12/18/18	0.00 0.00	QC 5 - 30	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - FG 1 pcs	12/18/18	0.00 0.00	QC 21 - FG - 21	
			QC 21 - FG - 70	

Part Op 100 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into

Descriptions: Pelican case APP-1550 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB6793504-M-4 to RB6793504-M-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.

110 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB6793504-M-4 to RB6793504-M-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

RB-Floor
Right

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550-E	Case 67F - 15LF	1 Ea (1 ea)	100-Small Fab - 1	5059953/5067789
97524A032	Sealing Blind Rivet 40	4 Ea (4 ea)	110-Small Fab - 2 - B4B	5163934
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5021040
RB6793504-M-2	Bottom Foam use in case APP-1550-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5059959/5067797
RB6793504-M-3	Top Foam use in case APP-1550-E	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5059961/5067798
RB6793504-M-4	Content Placard	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5099825
RB6796941-12	Adapter	1 Ea (1 ea)	110-Small Fab - 2 - B4B	5105494
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5102895
RB6796941-15	Guide	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5119779
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5165949
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5184766
RB6893504	Pusher Seal Installation Seal Support	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5076444
RB6893505	Pusher Seal	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5080523
RB6893506	Seal Install Tachometer Pusher	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5136507
RB6893507	Seal Install Power Turbine Pusher	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5098859
RB6893508	Seal Install Fuel Pusher	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5136954
RB6893509	Seal Install Starter Generator Support Pusher	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5080515
RB6893728	Pusher-Seal Installation Front Spare Pad	1 pcs (1 ea)	110-Small Fab - 2 - B4B	5102867

Master
Unit:
010317

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1550-E	1	13	0
110-Small Fab - 2 - B4B	97524A032	4	514	0
	RB41011	1	416	0
	RB6793504-M-2	1	10	0
	RB6793504-M-3	1	10	0
	RB6793504-M-4	1	5	0
	RB6796941-12	1	15	0
	RB6796941-14	1	16	0
	RB6796941-15	1	15	0
	RB6796941-201	1	0	0
	RB6796941-203	1	4	0
	RB6893504	1	14	0
	RB6893505	1	10	0
	RB6893506	1	9	0
	RB6893507	1	10	0
	RB6893508	1	9	0
	RB6893509	1	12	0
	RB6893728	1	9	0

Part Specifications

Specifications could not be found.

Plex 2/12/19 1:45 PM Dart.Hadley.Shannon



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RB6793504-M
Job Sheet 174888



Part No: RB6793504-M

Job Qty: 1 pcs

Part Name: Seal Installation C-30 (12 Tools)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB6793504-M Rev A IPP Rev A 18.03.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	12/18/18		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	12/18/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	12/18/18		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	12/18/18	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	

Part Op **110** - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Descriptions: Pelican case APP-1550 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB6793504-M-4 to RB6793504-M-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.
120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	110-Small Fab - 1	
APP-1550-E	Case	1 Ea (1 ea)	110-Small Fab - 1	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	110-Small Fab - 1	
RB6793504-M-2	Bottom Foam use in case APP-1550-E	1 Ea (1 ea)	110-Small Fab - 1	
RB6793504-M-3	Top Foam use in case APP-1550-E	1 Ea (1 ea)	110-Small Fab - 1	
RB6793504-M-4	Content Placard	1 pcs (1 ea)	110-Small Fab - 1	
RB6796941-12	Adapter	1 Ea (1 ea)	110-Small Fab - 1	
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	110-Small Fab - 1	
RB6796941-15	Guide	1 pcs (1 ea)	110-Small Fab - 1	
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	110-Small Fab - 1	
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	110-Small Fab - 1	
RB6893504	Pusher Seal Installation Seal Support	1 pcs (1 ea)	110-Small Fab - 1	
RB6893505	Pusher Seal	1 pcs (1 ea)	110-Small Fab - 1	
RB6893506	Seal Install Tachometer Pusher	1 pcs (1 ea)	110-Small Fab - 1	
RB6893507	Seal Install Power Turbine Pusher	1 pcs (1 ea)	110-Small Fab - 1	
RB6893508	Seal Install Fuel Pusher	1 pcs (1 ea)	110-Small Fab - 1	
RB6893509	Seal Install Starter Generator Support Pusher	1 pcs (1 ea)	110-Small Fab - 1	
RB6893728	Pusher-Seal Installation Front Spare Pad	1 pcs (1 ea)	110-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	97524A032	4	759	0
	APP-1550-E	1	14	0
	RB41011	1	487	0
	RB6793504-M-2	1	10	0
	RB6793504-M-3	1	10	0
	RB6793504-M-4	1	5	0
	RB6796941-12	1	15	0
	RB6796941-14	1	16	0
	RB6796941-15	1	15	0
	RB6796941-201	1	0	0
	RB6796941-203	1	4	0
	RB6893504	1	14	0
	RB6893505	1	10	0
	RB6893506	1	9	0
	RB6893507	1	10	0
	RB6893508	1	9	0
	RB6893509	1	12	0
	RB6893728	1	9	0
Part Specifications				
Specifications could not be found.				

Plex 1/23/19 9:50 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6793504-M
Job Sheet 174888



Part No: RB6793504-M

Job Qty: 1 ea

Part Name: Seal Installation Kit C-30 (12 Tools)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 4/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RB6793504-M Rev A IPP Rev A 18.03.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		4/28/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		4/30/18	0.00	1.00	Small Fab-4		
120	QC	1 pcs		4/30/18	0.00	0.00	QC5		
130	Packaging	1 pcs		4/30/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		4/30/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1550 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RB6793504-M-4 to RB6793504-M-3 foam as per DWG. 6-Glue foams to case and pack case as per DWG.

Job E

Part / Item	Component Name	Container
97524A032	Blind Rivet	
RB41011	Dart Tooling Placard, Aluminum	
APP-1550-E	Case	
RB6793504-M-2	Bottom Foam	
RB6793504-M-3	Top Foam	
RB6793504-M-4	Content Placard	
RB6796941-12	Adapter	
RB6796941-14	Starter Seal Guide	1 Ea (1 ea)
RB6796941-15	Guide	1 Ea (1 ea) 110-Small Fab
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 Ea (1 ea) 110-Small Fab
RB6796941-203	Slide Hammer Assembly	1 Ea (1 ea) 110-Small Fab
RB6893504	Pusher Seal Installation Seal Support	1 (1 ea) 110-Small Fab
RB6893505	Pusher Seal	1 (1 ea) 110-Small Fab
RB6893506	Seal Install Tachometer Pusher	1 (1 ea) 110-Small Fab
RB6893507	Seal Install Power Turbine Pusher	1 (1 ea) 110-Small Fab
RB6893508	Seal Install Fuel Pusher	1 (1 ea) 110-Small Fab
RB6893509	Seal Install Starter Generator Support Pusher	1 (1 ea) 110-Small Fab
RB6893728	Pusher-Seal Installation Front Spare Pad	1 (1 ea) 110-Small Fab

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	97524A032	4	235	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : 					

110-Small Fab

RB41011	1	938	0
APP-1550-E	1	1	0
RB6793504-M-2	1	0	0
RB6793504-M-3	1	0	0
RB6793504-M-4	1	0	0
RB6796941-12	1	0	0
RB6796941-14	1	4	0
RB6796941-15	1	0	0
RB6796941-201	1	4	0
RB6796941-203	1	0	0
RB6893504	1	0	0
RB6893505	1	0	0
RB6893506	1	0	0
RB6893507	1	0	0
RB6893508	1	0	0
RB6893509	1	0	0
RB6893728	1	0	0

Part Specifications

Specifications could not be found.

Plex 3/22/18 2:48 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



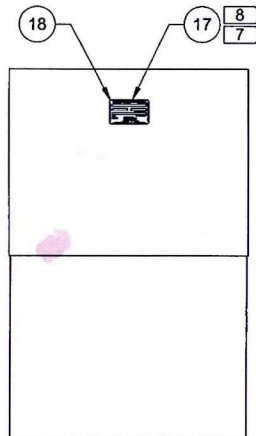
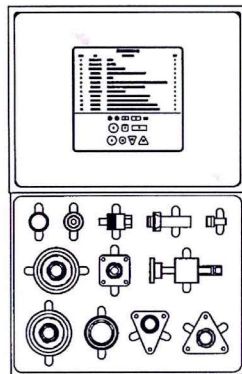
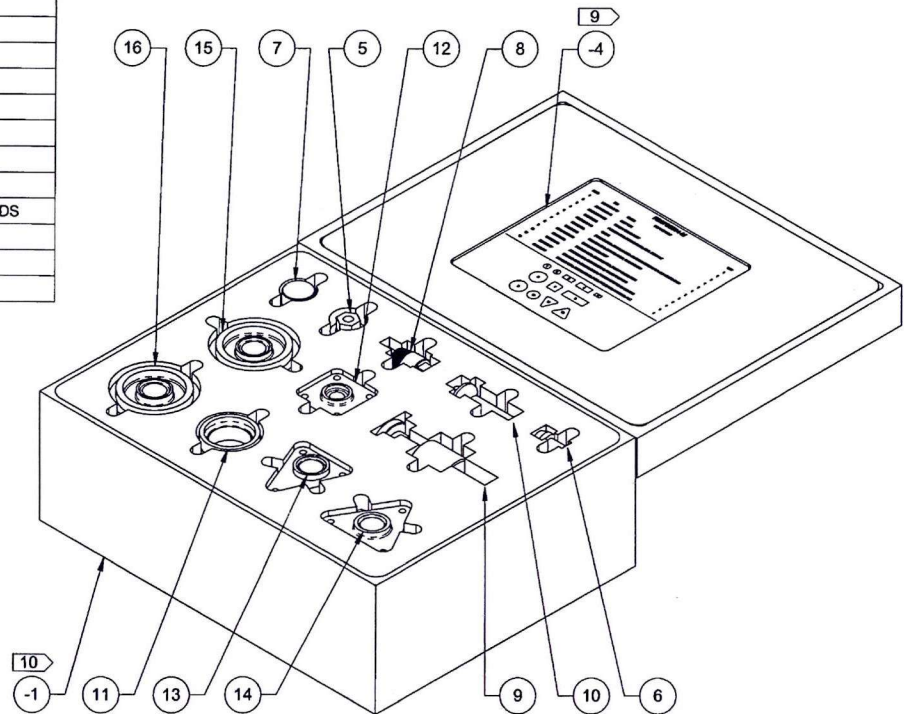
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

ITEM #	QTY	PART #	PART TITLE
-1	1	RB6793504-M-1	PACKAGING ASSY
-4	1	RB6793504-M-4	CONTENT PLACARD
5	1	RB6796941-12	ADAPTER
6	1	RB6796941-14	GUIDE
7	1	RB6796941-15	GUIDE
8	1	RB6796941-201	START PULLER ASSY
9	1	RB6796941-203	SLIDE HAMMER ASSY
10	1	RB6893504	PUSHER SEAL INSTALLATION, SEAL SUPPORT
11	1	RB6893505	PUSHER-SEAL INSTALLATION, POWER TAKE OFF
12	1	RB6893506	PUSHER-SEAL INSTALLATION, TACHOMETER
13	1	RB6893507	PUSHER-SEAL INSTALLATION, POWER TURBINE GOVERNOR
14	1	RB6893508	PUSHER-SEAL INSTALLATION, FUEL PUMP/FUEL CONTROL PAD
15	1	RB6893509	PUSHER-SEAL INSTALLATION, STARTER/GENERATOR AND SPARE PADS
16	1	RB6893728	PUSHER-SEAL INSTALLATION, FRONT SPARE PAD
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032	SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RB6793504-M ENGINE SEAL KIT

A	NEW ISSUE	18-684	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 1 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE	3/21/2018	ENGINE SEAL KIT	NTS
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